

Test Report

No. : KA/2020/10324A-01

Date : 2020/08/03

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AVX / KYOCERA HONG KONG LTD. TAIWAN BRANCH

7F-1, NO. 56, LANE 258, RUIGUANG ROAD, 11491 NEIHU, TAIPEI, TAIWAN

The following sample(s) was/were submitted and identified by/on behalf of the applicant as :

Sample Description : Sn BALL
Style/Item No. : Sn PLATING
Sample Receiving Date : 2020/01/07
Testing Period : 2020/01/07 to 2020/01/30


Test Requested : (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).

(2) Please refer to next pages for the other item(s).

Test Result(s) : Please refer to next page(s).

Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Ray Chang
Ray Chang Ph.D. / Manager
Signed for and on behalf of
SGS Taiwan Limited
Chemical Laboratory-Kaohsiung




PIN CODE: A619D663

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Test Result(s)

PART NAME NO.1 : SILVER COLORED Sn BALL

Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-OES.	2	n.d.	100
Lead (Pb)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-OES.	2	n.d.	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013+AMD1:2017 and performed by ICP-OES.	2	n.d.	1000
Hexavalent Chromium Cr(VI)(#2)	µg/cm²	With reference to IEC 62321-7-1:2015 and performed by by UV-VIS.	0.10	n.d.	-
Sum of PBBs	mg/kg	With reference to IEC 62321-6:2015 and performed by GC/MS.	-	n.d.	1000
Monobromobiphenyl	mg/kg		5	n.d.	-
Dibromobiphenyl	mg/kg		5	n.d.	-
Tribromobiphenyl	mg/kg		5	n.d.	-
Tetrabromobiphenyl	mg/kg		5	n.d.	-
Pentabromobiphenyl	mg/kg		5	n.d.	-
Hexabromobiphenyl	mg/kg		5	n.d.	-
Heptabromobiphenyl	mg/kg		5	n.d.	-
Octabromobiphenyl	mg/kg		5	n.d.	-
Nonabromobiphenyl	mg/kg		5	n.d.	-
Decabromobiphenyl	mg/kg		5	n.d.	-
Sum of PBDEs	mg/kg	With reference to IEC 62321-6:2015 and performed by GC/MS.	-	n.d.	1000
Monobromodiphenyl ether	mg/kg		5	n.d.	-
Dibromodiphenyl ether	mg/kg		5	n.d.	-
Tribromodiphenyl ether	mg/kg		5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg		5	n.d.	-
Hexabromodiphenyl ether	mg/kg		5	n.d.	-
Heptabromodiphenyl ether	mg/kg		5	n.d.	-
Octabromodiphenyl ether	mg/kg		5	n.d.	-
Nonabromodiphenyl ether	mg/kg		5	n.d.	-
Decabromodiphenyl ether	mg/kg		5	n.d.	-

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Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	1000
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg		50	n.d.	1000
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg		50	n.d.	1000
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg		50	n.d.	1000
Halogen					
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-
Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg		50	n.d.	-
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg		50	n.d.	-
Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg		50	n.d.	-
Antimony (Sb)	mg/kg	With reference to US EPA 3052: 1996. Analysis was performed by ICP-OES.	2	n.d.	-
Beryllium (Be)	mg/kg		2	n.d.	-
Antimony trioxide (Sb ₂ O ₃) (CAS No.: 1309-64-4)	mg/kg	Calculated from the result of Antimony.	2 (▲)	n.d.	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α-HBCDD, β- HBCDD, γ- HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	With reference to IEC 62321: 2008. Analysis was performed by GC/MS.	5	n.d.	-

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Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	-
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0, 68515-48-0)	mg/kg		50	n.d.	-
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0, 68515-49-1)	mg/kg		50	n.d.	-
DNHP (Di-n-hexyl phthalate) (CAS No.: 84-75-3)	mg/kg		50	n.d.	-
DNPP (Di-n-pentyl phthalate) (CAS No.: 131-18-0)	mg/kg		50	n.d.	-
DMEP (Bis (2-methoxyethyl) phthalate) (CAS No.: 117-82-8)	mg/kg		50	n.d.	-
PFOA and its salts (CAS No.: 335-67-1 and its salts)	mg/kg	With reference to CEN/TS 15968 (2010). Analysis was performed by LC/MSMS.	0.01	n.d.	-
PFOS and its salts (CAS No.: 1763-23-1 and its salts)	mg/kg		0.01	n.d.	-

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Note :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected
3. MDL = Method Detection Limit
4. " - " = Not Regulated
5. (#2) =
 - a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 µg/cm². The sample coating is considered to contain Cr(VI)
 - b. The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 µg/cm²). The coating is considered a non-Cr(VI) based coating
 - c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination.

6. (▲) : The MDL was evaluated for element / tested substance.

Parameter Conversion Table: https://twap.sgs.com/sgsrsts/chn/download-REACH_tw.asp

Conversion Formula : $AX = A \times F$

AX	A	F
Antimony trioxide (Sb ₂ O ₃)	Antimony	1.1971

7. PFOS and its salts including CAS No.: 29081-56-9, 2795-39-3, 29457-72-5, 70225-14-8, 56773-42-3, 251099-16-8, 307-35-7.
8. PFOA and its salts including CAS No.: 3825-26-1, 335-95-5, 2395-00-8, 335-93-3, 335-66-0.
The statement of compliance conformity is based on comparison of testing results and limits.
9. This is the additional test report of KA/2020/10324 which was issued on 2020/08/03.

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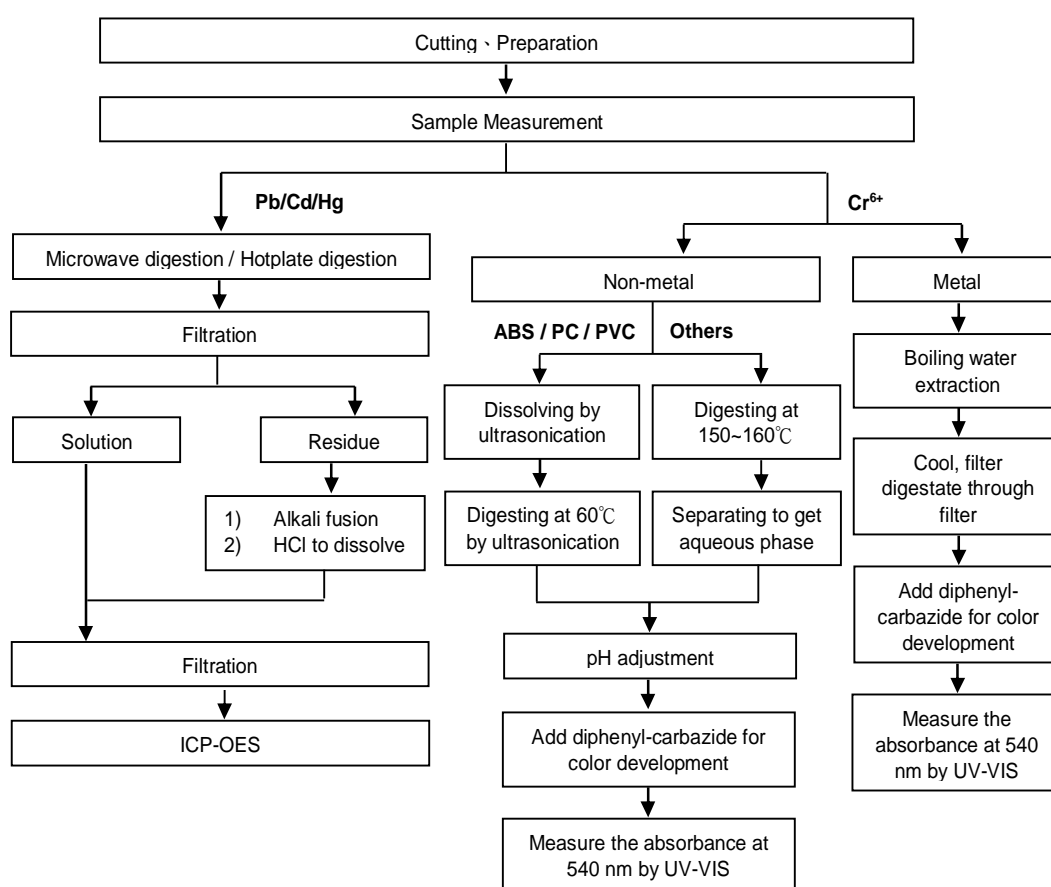
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Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)

- Technician: Jony Liu
- Supervisor: Ray Chang



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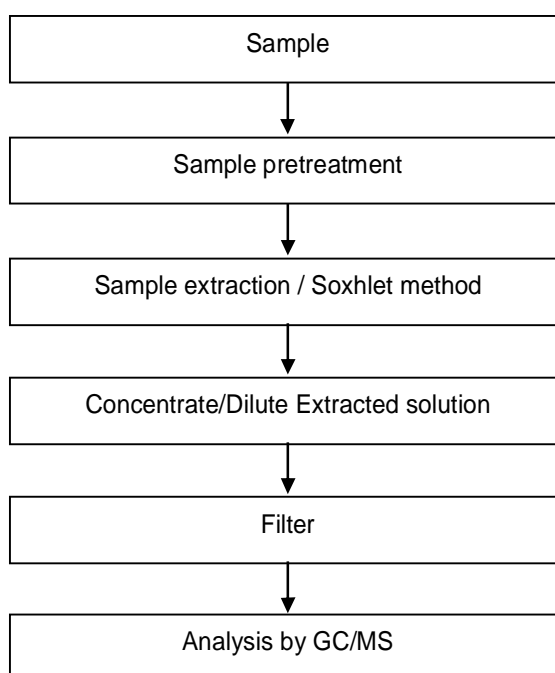
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PBB/PBDE analytical FLOW CHART

- Technician : Dorothy Chen
- Supervisor: Ray Chang



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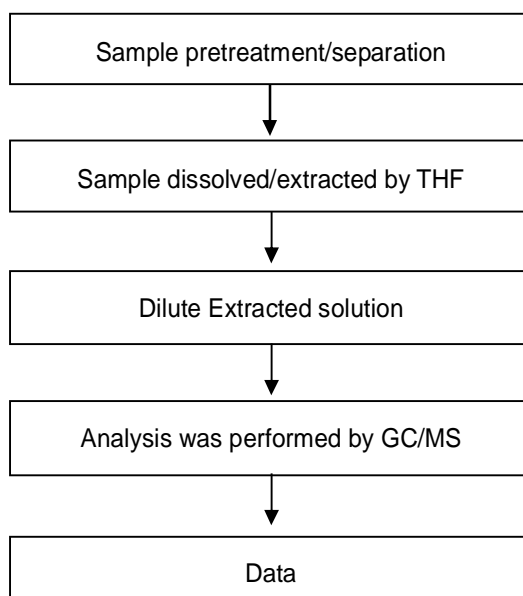
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Analytical flow chart of phthalate content

- Technician: Dorothy Chen
- Supervisor: Ray Chang

【Test method: IEC 62321-8】



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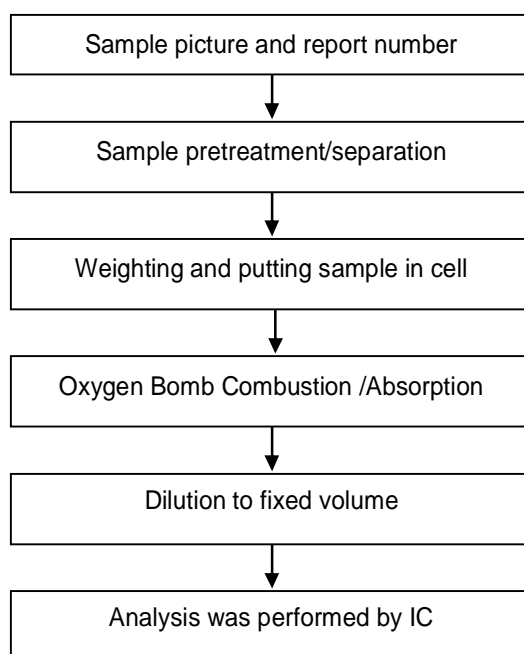
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Analytical flow chart of halogen content

- Technician : Jean Hung
- Supervisor: Ray Chang



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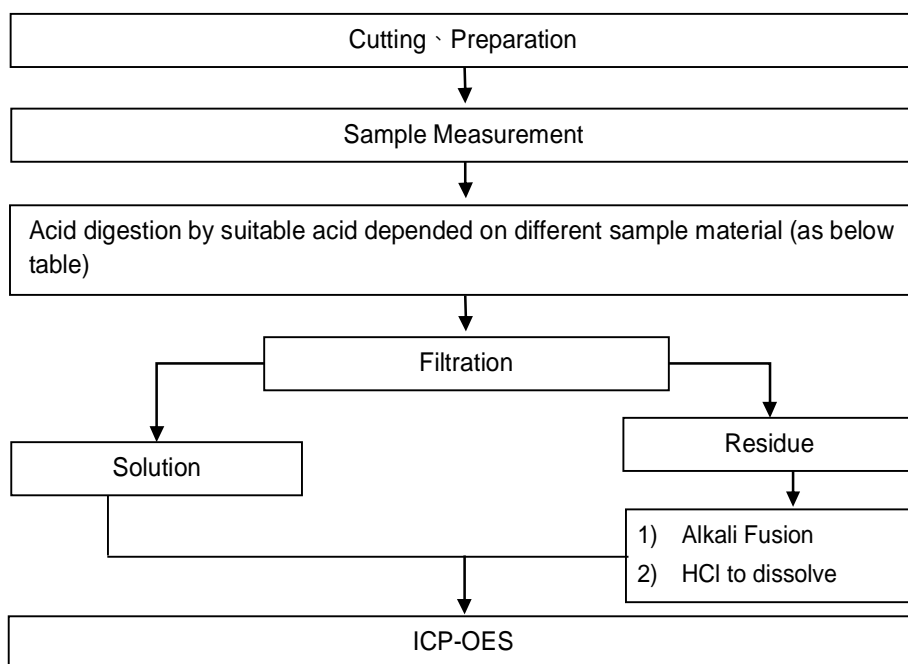
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Flow Chart of digestion for the elements analysis performed by ICP-OES

These samples were dissolved totally by pre-conditioning method according to below flow chart.

- Technician: Jony Liu
- Supervisor: Ray Chang



Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂
Glass	HNO ₃ /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO ₃
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCl
Others	Any acid to total digestion

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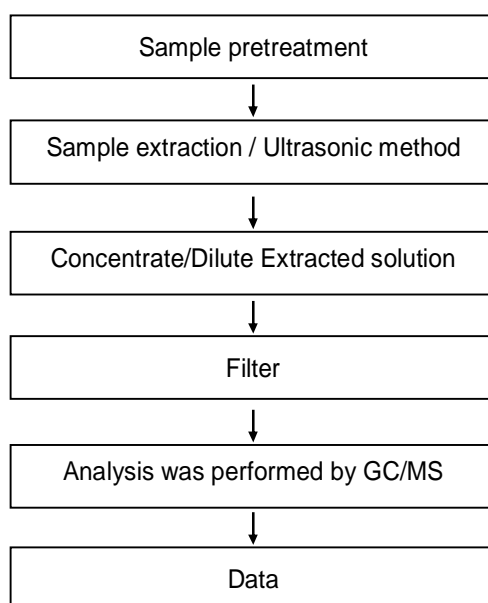
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HBCDD analytical flow chart

- Technician : Dorothy Chen
- Supervisor: Ray Chang



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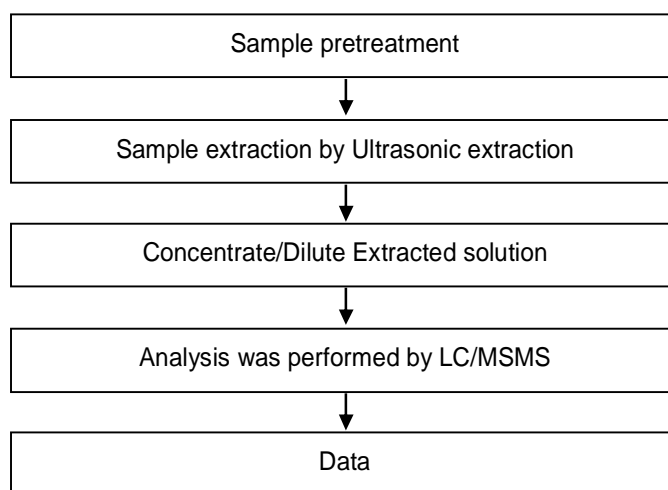
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Analytical flow chart - PFOA/PFOS

- Technician: Ginny Huang
- Supervisor: Ray Chang



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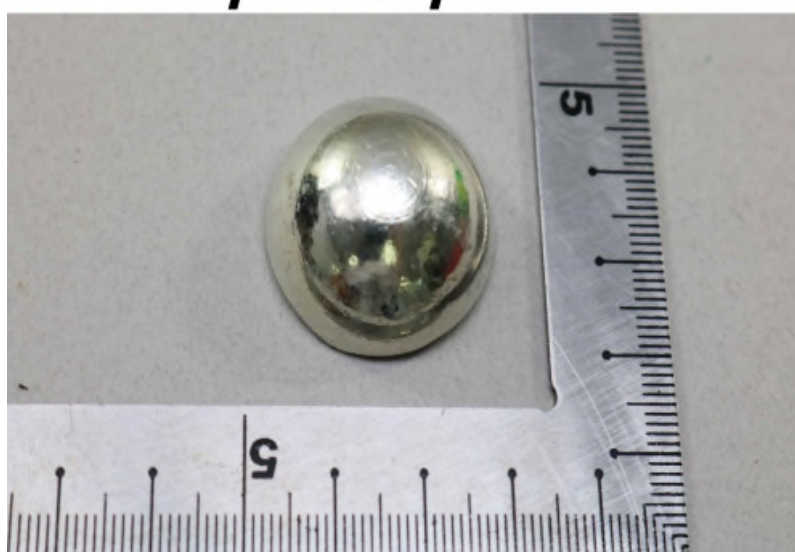
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* The tested sample / part is marked by an arrow if it's shown on the photo. *

KA/2020/10324



** End of Report **

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